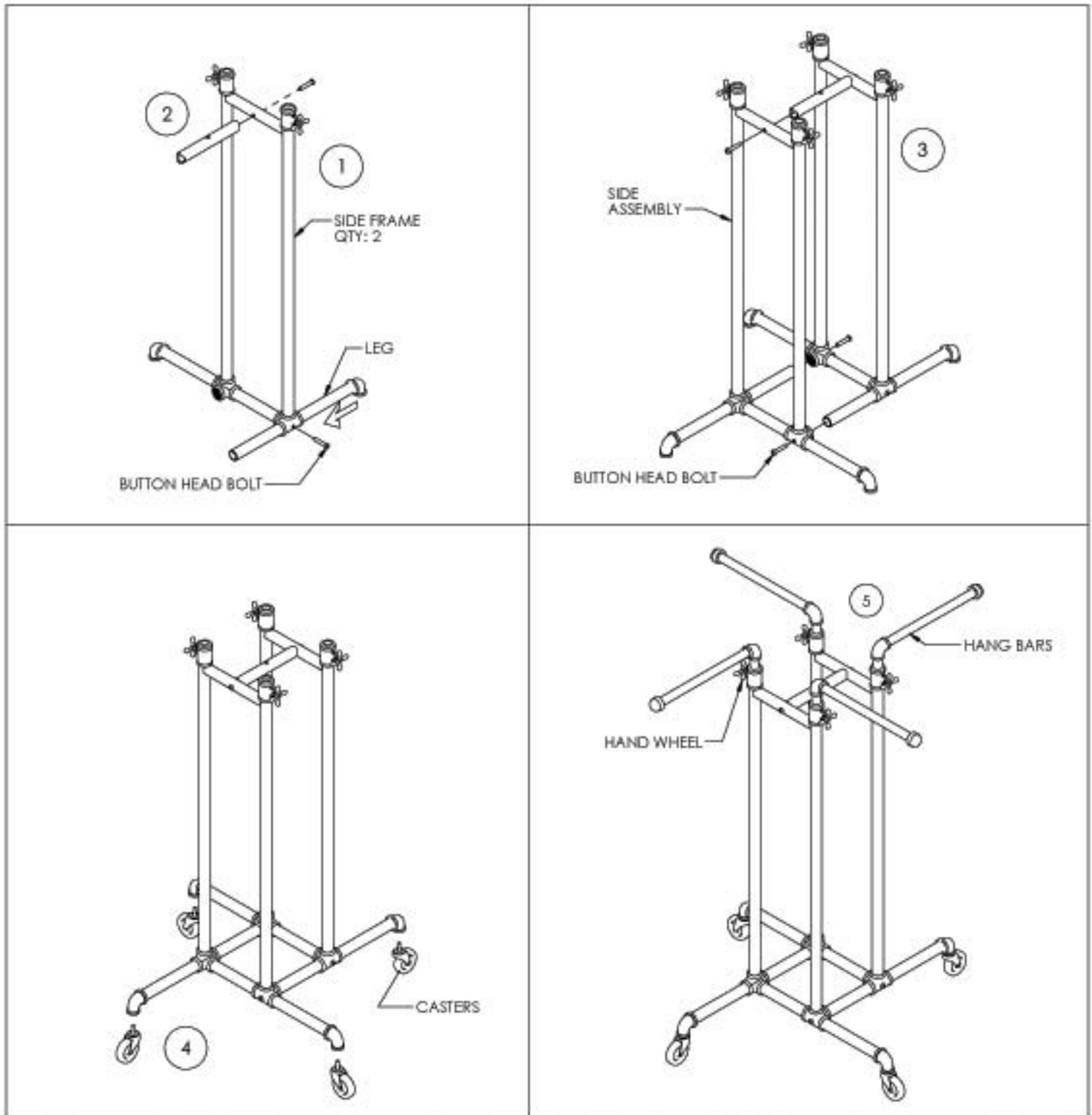


#9303 4-Way Pipe Rack Assembly Instructions

Palay Display
800-446-6106



1. Slide one of the legs through lower fitting on side frame. Align hole in fitting with hole in leg and secure it loosely with a bolt. Repeat for the other leg and side frame. NOTE: The 90 degree fitting on the leg should be pointing down.
2. Loosely secure the cross support as shown with (1) bolt.
3. Secure the other side assembly from step 1 with remaining bolts as shown. NOTE: The bolts from previous steps should be tightened now.
4. Thread the casters into the 90 degree fittings on the legs.
5. Loosen all (4) hand wheels to install hang bars as show. Tighten the handwheels to clamp the hang bars at desiered height.